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HiWEIGH An ISO9001 registered company @No.335 Haishen, Xingxin Road, Huinan Town, Pudong District, Shanghai 201301, China Weighing system & solution www.hiweigh.com All rights reserved, specifications subject to change without notice

Value Each Gram



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1. ABOUT THE SCALE

1.1 Specification

Model	Range	Division	Repeatability	Linearity	Pan Size
CTH10(C)	10kg				
CTH20(C)	20kg	0.1g	±3d	±3d	305x230mm
CTH30(C)	30kg				

--- CTH*C are the models with internal calibration system

1.2 Features

Stainless Steel Pan

Super 7 inch HD Touch panel display

RS232/RJ45/USB Interface

Mains adapter supplied as standard

Height adjustable feet

Internal Auto Calibration(Optional)

Selectable measure units: mg, g, oz, ct...

Memory for accumulated time

1.3 Applications

Weighing Net weight / tare Under weighing Piece counting function Density Test Percentage Test Check Weighing Accumulative total Output/Input

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2. THE WEIGHING MODE

2.1 Know Your Balance

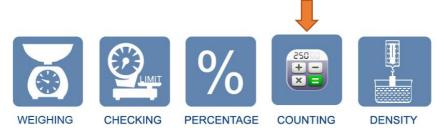
Thank you for selecting the CTH Series Weighing Scale!

This Instruction Manual will guide you of the installation, accessories, trouble-shooting, after sales service information, general maintenance of the balance, etc. it will also guide you through the various applications.

Please read this Manual thoroughly before starting the operations. If you need any clarifications, feel free to contact us.

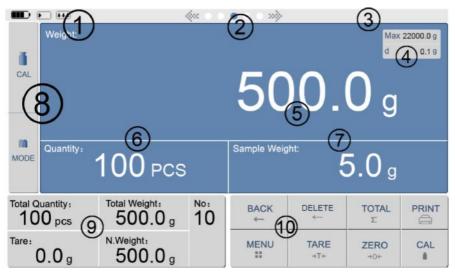
2.2 Weighing Mode

The CTH scale are ideal for counting and also the other weighing need. The scale can also be used for some advanced weighing functions.



- **COUTING:** Count the sample number and total quantity
- **DENSITY:** Testing the solid density value.
- WEIGHING: Standard weighing mode
- CHECKING: Set the upper and lower limit for checkweigh function
- **PECENTAGE:** Compare the sample with standard sample.

2.2.1 Counting Function



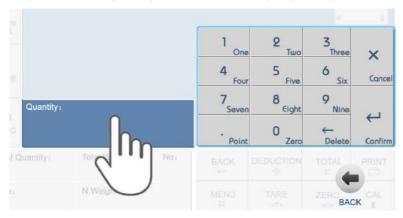
1	Status Bar (Battery, Stable, Speed)
2	Weighing mode choose
3	Date and time
4	Capacity and resolution
5	Weighing value
6	Quantity
7	Sample weight (1 pcs)
8	Auxiliary tools (Calibration, Mode choose, Language)
9	Counting details
10	Key pad

COUNTING FUNCTION

Step 1: Put on the sample weight.



Step 2: Press the quantity. And enter the sample quantity.

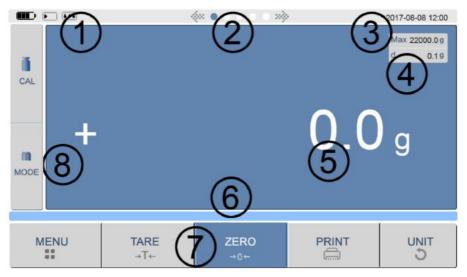


Steps 3:Back to the co	unting page and	start the counting test.
------------------------	-----------------	--------------------------

	Weight:		Max 22	2000.0 g
CAL			d	0.1 9
			5.0 _g	
MODE	Quantity:	1PCS	Sample Weight: 5.0 g	

We also can direct enter the sample weight and use counting functions.

2.2.2 Standard weighing mode



1	Status Bar (Battery, Stable, Speed)
_	
2	Weighing mode choose
3	Date and time
4	Capacity and resolution
5	Weighing value
6	Note color (blue mean normal, red means overload)
7	Key pad
8	Auxiliary tools (Calibration, Mode choose, Language)

The weighing function just use for weighing system. The sample weight will direct Showing in this page. And we can export the result in output and input page.

2.2.3 Checking

	8+		* 2 *			Max d	3-08 12:00 22000.0 g 0.1 g
	Tare:	9		G.W:	1	0	
Upper	limit:	0.0g	No: 22	CHECK		G/N/W	
Check	out: (12)	0.0g	Total:			PERCENT %	
Lower	limit:	0.0g	U	MENU	TARE ⇒T←	ZERO →0+	CAL

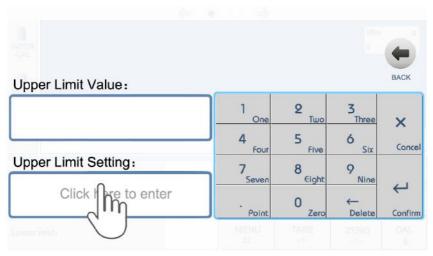
1	Status Bar (Battery, Stable, Speed)
2	Weighing mode choose
3	Date and time
4	Capacity and resolution
5	Weighing value
6	Note color (blue mean normal, red means overload)
7	Key pad
8	Auxiliary tools(Calibration, Mode choose, Language)
9	Tare weight:
	Put the container, press tare, the tare weight will show here.
10	G.W: Gross weight
11	Total weight and test number
12	Upper and Lower limit setting

Upper and Lower Setting:

Step 1: press the Upper or Lower digit.

	F	- (m - •	• • • »)		2017-0	8-08 12:00
CAL				~	d	22000.0 g 0.1 g
MODE	Tare:		G.W:	0.	0 g	
Upper	limit:	No: 22	CHECK		G/N/W	
Check		Total:			PERCENT %	
Lower	limit:		MENU	TARE ⇒T÷	ZERO +0+	CAL

Step 2: Press The Enter Input box.



Step 3:

Enter the digit for upper limit.

The lower limit use same steps.

2.2.4 Percentage



1	Status Bar (Battery, Stable, Speed)
2	Weighing mode choose
3	Date and time
4	100% Weight sample
5	XX% weight sample
6	Percentage
7	Note color (blue mean normal, red means overload)
8	Auxiliary tools(Calibration, Mode choose, Language)
9	Key pad
10	Confirm mark

Step 1: Press 100% then put on the weight, when it goes stable, press again It will mark a green square, so means 100% set success.

Step 2: Press XX% then put on the weight, when it goes stable, press again It will mark a green square, so means xx% confirm.

Step 3: Press %, it will come out the result.

2.2.5 Density Test

	ir:		2) ** (4)	3 0.0	2017-08-08 12:00
	iquid:		(5		0.0	g
MODE		D	Setting sam	ple de	ensity: 6	D
MENU	TARE →T← 9		NFIRM ⊷		PRINT	BACK ←

1	Status Bar (Battery, Stable, Speed)		
2	Weighing mode choose		
3	Date and time		
4	The solid weight in the air		
5	The solid weight in the liquid		
6	Setting the liquid density for solid test		
7	Note color bar (blue mean normal, red means overload)		
8	Auxiliary tools (Calibration, Mode choose, Language)		
9	Key pad		
10	Confirm mark		
11	The density test result		

This density function need use our density kits or under weighing function for density test.

Density hook:



DENSITY TEST

Step 1: Press Setting sample density and enter the density value.





Step 2: Press weighing in the air, then put the sample on the top of density kit.



When the weighing digit value stable, press again then will be show green square. Means confirm the weight in the air. Step 3: Press weighing in the liquid, then put the sample inside the liquid, when the weighing digit stable, press again then will be show green square. Means confirm the weight in the liquid.



Step 4: Press the density, the result will be come out, the density unit is g/cm³



2.3 System Setting

2.3.1 We can set the system parameters in system setting function



The setting items include as blew:

- 1.weighing speed; provide ne means Fast, 3 means slow)
- 2.stability; i he means high,3 means low)
- 3.language;
- 4.Printer;
- 5 Date and time setting.





2.4 Calibration

When after shipping or long time without use, we need use calibration for keep the weighing precision, in this function have 3 items function





2.4.1 One point calibration.

1. Press one point calibration, please operate follow the note,

2.It will display the value for one point calibration and show put on the weight, then

put on the same value weight

3. When it displays move away the weight, then remove the weight.

4. Waiting it go zero. Calibration complete.

ONE POINT CALIBRATION



5. If choose internal calibration, please use the automatic calibration in the weighing page.

2.4.2 Multi- Calibration.

This function for calibration the liner, so it can keep liner precision.

Please make sure you have enough weight for this operate, or it will make your scale no stable and no precision.

1.Press MULTI-CALIBRATION key, then operate as the note which will show in the touch screen, there will be show 3-point calibration value for this multi-calibration.

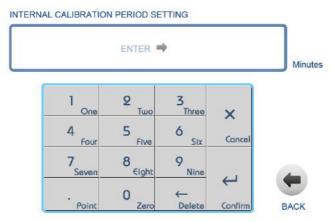
2. After calibration, you can check the liner with your standard weight.



2.4.3 Internal Setting

This function is setting the internal calibration period; operator can choose the automatic calibration time for itself calibration.

We can set the time what we need it auto calibration.



2.5 Weighing System

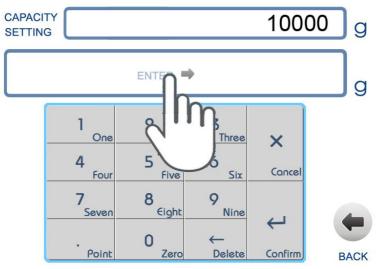
This setting only for pro operation, and before you setting, please confirm with our tech support for make sure whether the hardware suitable or not.



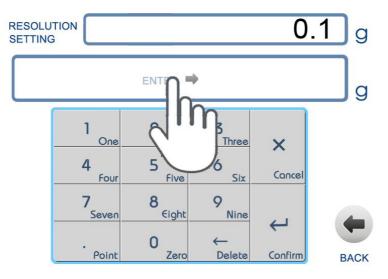
2.5.1 CAPACITY AND RESOLUTION SETTING

We can change the capacity and resolution for each scale. (Need Password)

- 1. Press CAPACITY RESOLUTION key enter the setting.
- 2. Press enter blank, then enter the capacity value you want. Press confirm.
- 3. Press BACK complete setting.



4. We can use same operate enter the resolution setting.



2.5.2 CALIBRATION SETTING

After setting the capacity, we must set the calibration point for keeping best liner ability.

1.One point calibration means we set one point calibration weight. We advise you choose calibration point \geq 20%*Capacity, it can be reduced error, you'd better choose the full range as one point calibration

2.MAX: Setting the full capacity weight. (Keep first number,6200g will set 6000g)

3.HALF: Setting 50% weight value. (Example: capacity 6200g, we set 50%:3000g)

4.MIN: Setting small point 30% capacity, the better way is one weight can meet require, for example 6200g, we can set 1kg or 2kg.

SINGLE:					
ENTER→ Multi-Cal:		1 One	2 Two 5 Five	3 Three 6 Six	X Cancel
		4 Four			
MAX:	ENTER→	7 Seven	8 Eight	9 Nine	↵
HALF:	ENTER→		0 Zero	← Delete	Confirm,
MIN:	ENTER→				ВАСК

CALIBRATION SETTING

2.5.3 INPUT AND OUTPUT

The weighing scale can output the weighing data and test report to the excel document. And the base setting also can output to the USB pan (\leq 4G).

We can store this base setting and copy to another machine.

Step 1. Press Output/Input key.

Step 2. Insert the USB pan, you will see the usb icon show in the upper bar



Step 3. Choose the output or input you want.

Step 4. There will be note you output or input complete.

2.5.4 AUXILIARY KEY SETTING

We can set the CAL key function for 1. External calibration or 2. Internal calibration.

3. PRINT

3.1 Data Output

1	Model or a decimal point
2	A space or a decimal point
3	A space or *
4	+ or - or a decimal point
5	data
6	Data or a decimal point
7	Data or a decimal point
8	Data or a decimal point
9	Data or a decimal point
10	Data or a decimal point
11	Data or a decimal point
12	Data
13	Unit 1
14	Unit 2
15	Unit 3
16	Enter
17	Wrap

3.2 Printer Setting

PRINTER S	SETTING
LABEL SETTING (TEST REPORT)	COMPANY ADDRESS TEL NO : NAME:
PARAMETERS SETTING	WT :
BAUD RATE SETTING	
	TIME :
	CONFIRM BACK

We can choose the suitable baud rate and communication style for different print or connect with the computer.

There are five kinds of print format for label print, we can choose the mode, then enter the information which the operation need. And we also can choose the baud rate and communication which we need.

Step 1: Choose the mode which you use.

PRINTER S	ETTING
RINTER S LABEL SETTING (TEST REPORT)	COMPANY ADDRESS TEL NO : NAME: WT :
	TIME :

Step 2: Choose the suitable baud rate and communication mode.

PRINTER SI	ETTING
LABEL SETTING (TEST REPORT)	COMPANY
WEIGHING LIMIT PERCENTAGE COUNT DENSITY	ADDRESS TEL NO : NAME:
PARAMETERS SETTING	WT :
) тіме .
CONTINUE	

Step 3: Enter the operator information.

PRINTER S	ETTING				
LABEL SETTING (TEST REPORT)		NO			
PARAMETERS SETTING		WT :			
BAUD RATE SETTING					
		TIME :			
		CONFIRM BACK			
WEIGHING SYSTEM					
123456789	0				
QMERTYUIO	Р				
C ^{III})EGHJKL					
☆ Z X C V B N M	$\overline{\langle}$				
OK → ± BACK	L	CONFIRM BACK			

Press Confirm can enter the input information.

4. TROUBLE SHOOTING

If you come across any problem, you can check it by you self and find the reasons.

cusons.					
FAULT REASON		REASON	SOLUTION		
No display		1.Not connected to the power	1.Plug in the power line;		
		supply;	2.Replace the fuse;		
		2.Fuse is broken;	3.Replacement of power		
		3.Power transformer damage;	transformer;		
		4.The chips lose memory	4.Multi-Calibration the balance		
		5.The cable loose	5.Check the cable which connect		
			display with mainboard.		
			Contact factory		
Weighing		Bad working conditions;	Keep the environment stable, close		
unstable		The wind screen is open;	the windows and doors;		
		Something between the table	Close the glass door;		
		and balance;	Take away the things;		
		The power unstable;	Connect the stable power;		
		Weighing unstable;			
The weigh	ing	The balance not calibration.	Calibration.		
digits is w	rong	Not tare before weighing.	Tare before weighing.		
		No adjust the level.	Adjust the level feet.		
Over Load		The weight things heavy than	Keep the weighing things small than		
		capacity.	capacity		
Under Load		The weight small than zero	Tare and weighing again		
Listen the The weight out of limit		The weight out of limit	Reset the limit upper and lower		
Buzzer voice			setting.		

V. DISPLAY CALIBRATION

Calibration the touch panel

1. Use two fingers quick touch blank place fast until show the blue display



2.Touch the "+" in the left top side corner. And it will go to right-top side, please touch again



3. Then it will go to right down side, and press it, so calibration complete.









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