



PRECISSION BALANCE User Manual



v.201811



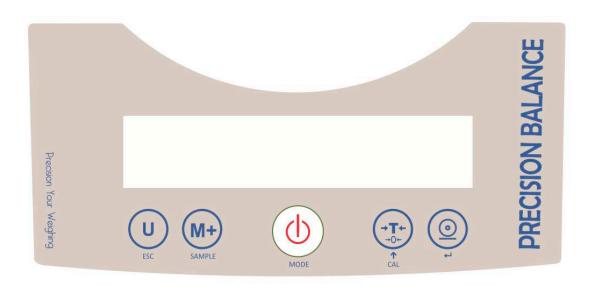
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1. Technical Description

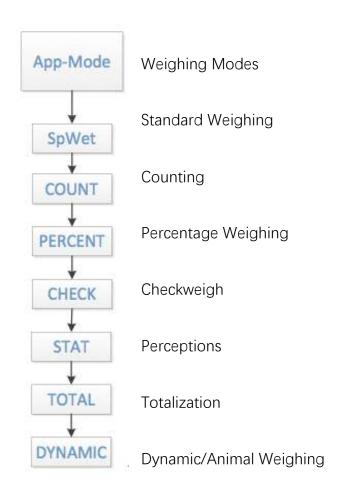
- ◆ Fully isolated design power, load cell, serial interface, optional accessory all isolated by each other.
- ◆ Bright FSTN LCD display with backlight
- ◆ Display resolution up to 200,000.
- ◆ Multi-functions with multi-units' exchange, checkweigher, animal weighing, etc.
- Optional RS232 or Bluetooth output.
- ◆ 9V500mA AC/DC adaptor or 9V dry-cell battery.
- ◆ Capacity from 150g to 6000g and division from 0.1g to 0.001g
- ◆ RS232-1: Optional USB, Bluetooth or Wi-Fi
- ◆ RS232-2: Optional remote display

2. Keypad



Key	Functions
	1. Press this key to switch on the balance.
	2. Press this key for 2 seconds and the balance will show off and
(())	then turn off.
	3. During the working mode, press this key to exchange the
	weighing modes – counting, percentage, weighing, animal
	weighing, etc.
	1. During the weighing mode, press this key to exchange the
	weight units (more than two units selected, refer to 4.2).
	2. During configuration, it acts as ESC.
	1. During accumulation mode, it's used for accumulating.
N/I	2. During counting and percentage weighing modes, this key acts
IVIT	as sampling.
	3. During configuration, it acts as Moving right.
	1. During gross weight display, when the weight <2%F.S., it acts
	as ZERO function, and the balance will go to zero point; when
	the weight >2%F.S., it acts as TARE function and the balance
	will display the net weight.
→T+	2. When the net weight displays, remove the container on the
→0+	balance and press this key to clear the tare value, the balance
	will return to gross weighing mode.
	3. During the weighing mode, keep pressing this key for 2
	seconds or more, to enter configuration mode.
	4. During the configuration, it acts as Increasing digit.
	1. During the weighing mode, it will send the data to the printer
	for printing receipt.
	2. During counting or percentage weighing modes, it to save the
	samples value.

3. Weighing Modes



During the standard weighing mode, press to select the weighing modes,

press to select the mode and press to confirm and begin that mode

If the CHECK mode selected, after pressed, the upper/lower value needs to input.

1. Counting

Press key to start sampling, it will display [C 10], press key again to shift between samples number, and put the right samples on the s.s pan of the balance, and then press to save the number and back to counting display.

2. Percentage Weighing

Press key to start sampling, it will display [P 10], press key again to shift between samples value, and put the right samples on the s.s pan of the balance, and then press to save the value and back to percentage display.

3. Checkweigh

According to the upper and lower limitation of the weight, it will recognize whether the load is within the acceptable range, and indicates by Hi/Ok/Lo. (refer to configuration)

4. Perceptions (unavailable)

5. Totalization

Press key to accumulate the load on the s.s pan and it will display the accumulation times (on the 2nd second) and display the total weight (on the 3rd second) and then back to weighing mode, next accumulation can be operated only after the balance back to zero point.

When it display 0 or on the standard weighing mode, press to display the accumulating times and total weight; and when it displays the accumulated data,

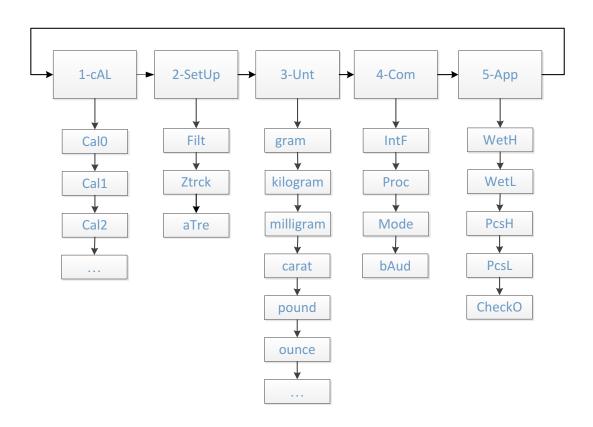
press to clear the data.

6. Dynamic Weighing (animal weighing)

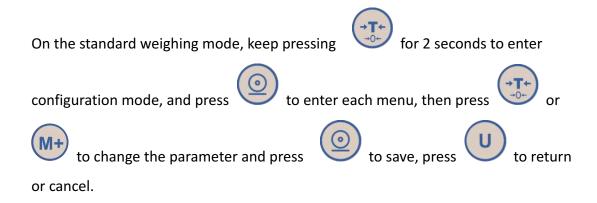
It will calculate the average weight and hold the weight during 5 seconds.

4. Parameters Configuration

4.1 Configuration Chart



4.2 Operation Details



Menu	Display	Value	Operation	Description
1-cAL	Cal Z			Refer to below
2-Setu	Filt	Filt-HI	AD Filtering	Weighing Environment:
р		Filt-MD		HI – very good
		Filt-Lo		MD – good
				Lo – normal
	Ztrck	0,0.5,1,3,5		Zero track
	aTre	On off		Auto tare
3-Unt	Kg	On off		
	Lb	On off		Activate or deactivate
	G	On off		the weight units
	mg	On off		
4-Co	IntF	RS232、USb、bt、		Output interface select
m		WiFi		
	Prco	Tr01 tr02 tr03		Protocol format
		tr04 tr05		
	Mode	Out-c OUt-s		Continuous, stable or
_		OUt-p		manual
	bAud	1200,2400,4800,		Baud rate
		9600		
5-App	WetH			Upper limitation
	WetL		No-No	Lower limitation
	PcsH		beeper	Upper quantity limitation
	PcsL		OkOk range	Lower quantity limitation
	CheckO	No ok NG	beeps	Indicating types
			NgHi/Lo	
			range beeps	
6- ind	Aslp	0001		Sleep time: seconds
	Aoff	0000		Auto off time: seconds
	Timr	00:00		Time set: m:s

Calibration (example of 200g):

After the 1-cAL selected, it will display [CAL Z], press to do zero calibration (make sure no load on the s.s pan), and after zero calibration ends, it will display the full scale [200.0], put the 200g weight on the s.s pan and after the read stable, it will return to the weighing mode.

5. Maintenance

5.1 Trouble Shooting

Display	Description	Solution
Err 4	Out of zero range	Decrease the load
Err H	Out of initialization zero	Decrease the load, or press
	range	ON/OFF or PRINT key to
		confirm.
Err 02	Unstable for calibration	Check the balance table
		Check the load cell
255	Calibration fails	Check the balance table
		Check the load cell
hhhhhhh	Overloading	Remove the load or
	(>100%F.S.+9d)	decrease the load
LLLLLL	Load <-20d	Zero the balance
No display	No response	Check the AC/DC adaptor
		Check the LCD display (if there
		is the beeper)

5.2 Firmware Updating

Consulting the manufacturer

6. Appendix

6.1 Continuous output

UART signal of EIA-RS232 C

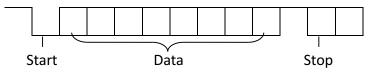
Format:

1. Baud rate: 1200 / 2400 / 4800 / 9600 / 19200 / 38400 BPS

2. Data bits: 8 BITS

3. Parity bit : None

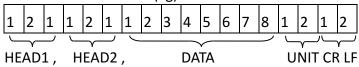
4. Stop bit: 1 BIT



Format 1 (POS):

HEA	D1 (2 BYTES)	HEA	HEAD2 (2 BYTES)					
OL	-	Overload							
ST	-	Stable	NT	-	Net weight				
US	-	Unstable	GS	-	Gross weight				

Fixed 18 BYTES ASCII (kg)



Example of stable +0.876 kg net weight:

[S	Т		N	Т		+		0		8	7	6	k	g	0D	0A
- 1	_	٠.	,		٠.	,			•	•	_	· ·	_		0	-	٠, ١

6.2 Weight Unit

Unit		Conversion factor
g	gram	
kg	kilogram	1 kg = 1000 g
mg	milligram	1 mg = 0.001 g
ct	carat	1 ct = 0.2 g
lb	pound	1 lb = 453.59237 g
OZ	ounce	1 oz = 28.349523125 g
ozt	troy ounce	1 ozt = 31.1034768 g
GN	grain	1 GN = 0.06479891 g
dwt	pennyweight	1 dwt = 1.55517384 g
mo	momme	1 mom ≈ 3.75 g
m	Mesghal	1 msg = 4.6083 g
H II	Hong Kong tael	1 tlh = 37.429 g
Stl	Singapore tael	1 tls ≈ 37.7993641666667 g
† †	Taiwan tael	1 tlt = 37.5 g
cl	tical	1 tical ≈ 16.3293 g
to	tola	1 tola = 11.6638038 g
bt	baht	1 baht = 15.16g

OTH unit must work together with the round cutter, gsm = gram/square meter, gdm = gram/square decimeter, ozt=ounce/square yard.

 $1g/m^2 = 0.03527oz/1.19599y^2 = 0.02849oz/y^2$







